

Chemical Composition

International designation (Typical chemical composition, % by mass)

| <i>Outokumpu name</i> | <i>W.-Nr.</i> | <i>UNS</i> | <i>PRE</i> | <i>C</i> | <i>Cr</i> | <i>Ni</i> | <i>Mo</i> | <i>N</i> | <i>Others</i> |
|------------------------|---------------|------------|------------|----------|-----------|-----------|-----------|----------|---------------|
| <i>Ultra 904L</i> | 1.4539 | N08904 | 34 | 0.01 | 19.8 | 24.2 | 4.3 | — | <i>Cu</i> |
| <i>Ultra 254 SMO</i> | 1.4547 | S31254 | 43 | 0.01 | 20 | 18 | 6.1 | 0.2 | <i>Cu</i> |
| <i>Ultra Alloy 825</i> | 2.4858 | N08825 | 34 | 0.01 | 23 | 39.5 | 3.2 | — | <i>Cu, Ti</i> |
| <i>Supra 316L/4404</i> | 1.4404 | S31603 | 24 | 0.02 | 17.2 | 10.1 | 2.1 | — | — |
| <i>Forta DX 2205</i> | 1.4462 | S32205 | 35 | 0.02 | 22.4 | 5.7 | 3.1 | 0.17 | — |

Note: PRE calculation = %Cr + 3.3 x% Mo + 16x%N